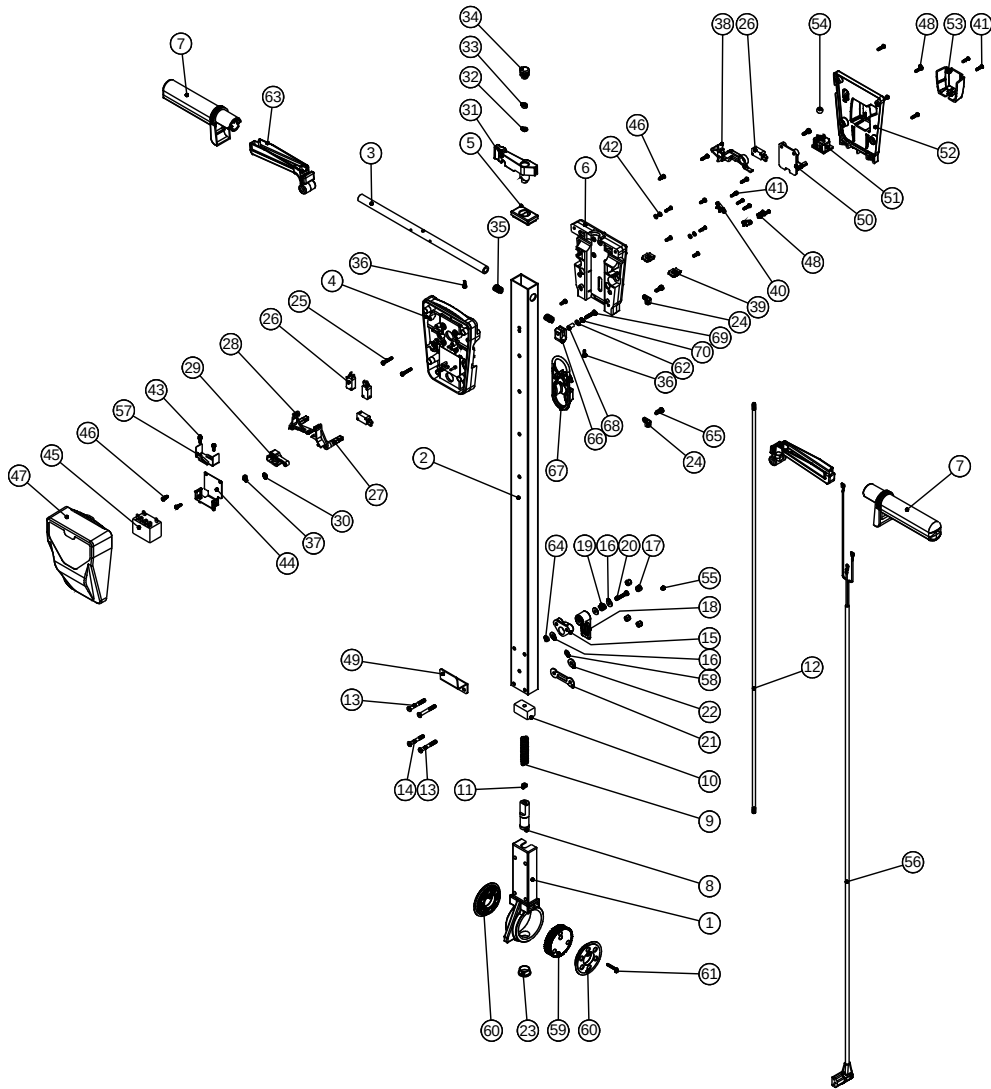


Numatic International Spare Parts

Model No: HNS-1550 HANDLE ASSEMBLY EXP

NB: FOR WIRING SEE DRAWING: WD-11789

Internal Code: 900466  
DRAWING: DRW-17943 ISS:A11  
TBF 19/07/2016



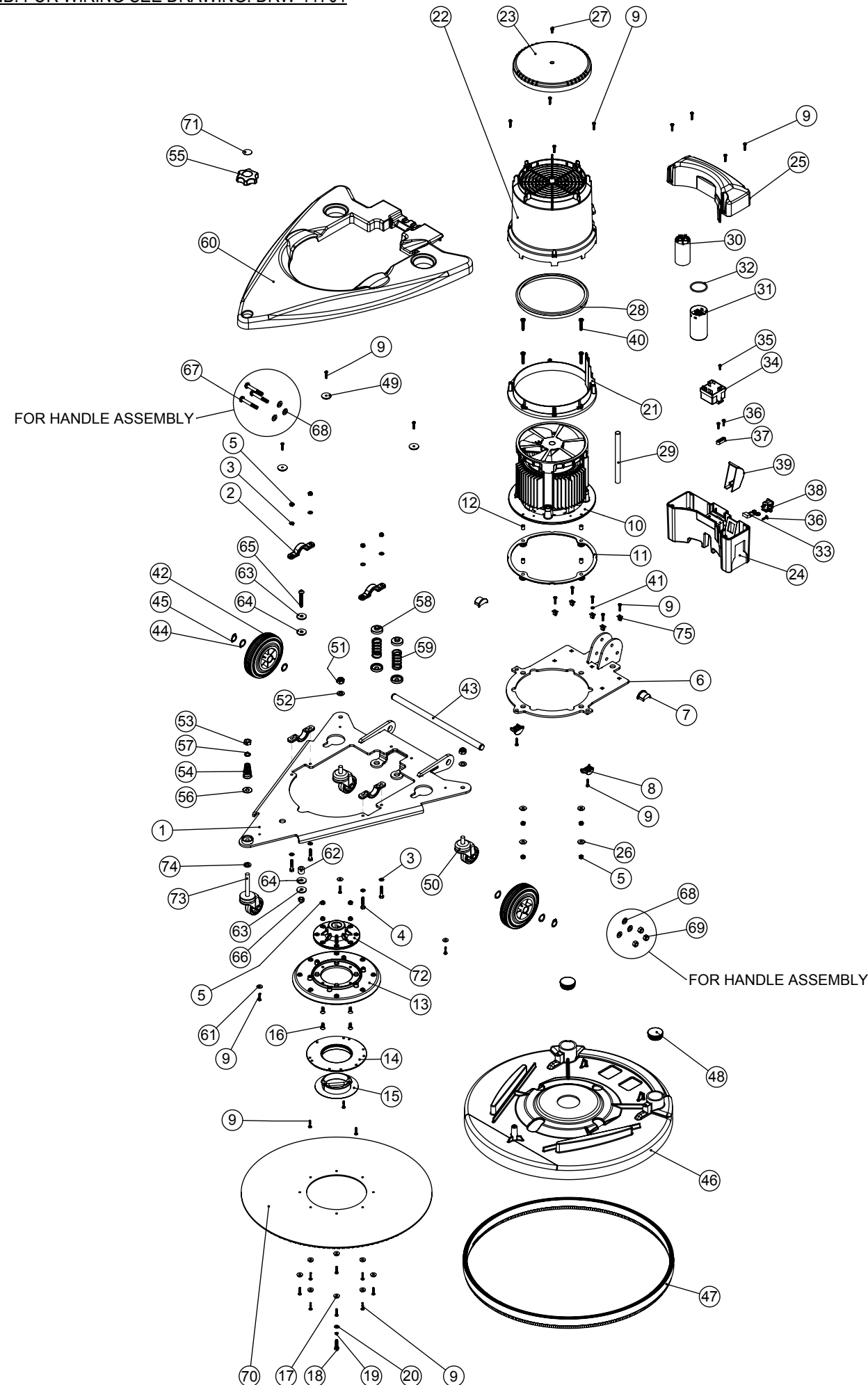
Numatic International Spare Parts

Model No: HNS-1550 HANDLE ASSEMBLY EXP

| ITEM: | PART No: | Description                                   | Comments             | QTY. |
|-------|----------|-----------------------------------------------|----------------------|------|
| 1     | 900398   | HANDLE CASTING MACHINED (HNS VERSION)         |                      | 1    |
| 2     | 429136   | HFM HANDLE TUBE PAINTED (1025mm)              |                      | 1    |
| 3     | 338269   | CROSS TUBE                                    |                      | 1    |
| 4     | 227576   | FRONT INNER HALF MOULDING                     |                      | 1    |
| 5     | 227582   | HANDLE PLUG MOULDING                          | G - RANGE USE 903546 | 1    |
| 6     | 227577   | REAR INNER HALF MOULDING                      |                      | 1    |
| 7     | 227580   | HAND GRIP MOULDING                            |                      | 2    |
| 8     | 229073   | GEAR LOCKING PIN                              |                      | 1    |
| 9     | 229138   | SPRING                                        |                      | 1    |
| 10    | 229030   | ANTI VIBRATION PAD                            |                      | 1    |
| 11    | 219099   | M6 HALF NUT                                   |                      | 1    |
| 12    | 208432   | 1035MM HANDLE LOCKING ROD                     |                      | 1    |
| 13    | 219881   | M6 X 45MM SOCKET BUTTON HEAD SCREW            |                      | 3    |
| 14    | 219807   | M6 X 40MM LONG SOCKET BUTTON HEAD BOLT        |                      | 1    |
| 15    | 227806   | CABLE RELEASE BASE MOULDING                   | G - RANGE USE 903882 | 1    |
| 16    | 219644   | M5 FORM G STAINLESS STEEL WASHER              |                      | 3    |
| 17    | 219088   | M6 NYLON INSERT NUT                           |                      | 4    |
| 18    | 227807   | CABLE RELEASE TOP MOULDING                    | G - RANGE USE 903883 | 1    |
| 19    | 206599   | SPRING (REF:C5514370)                         |                      | 1    |
| 20    | 219720   | M5 X 30MM LONG STAINLESS STEEL POZI PAN SCREW |                      | 1    |
| 21    | 229139   | CABLE CLAMP                                   |                      | 1    |
| 22    | 219008   | M6 FORM G WASHER                              |                      | 1    |
| 23    | 229099   | 25MM DIA HOLE PLUG                            |                      | 1    |
| 24    | 219393   | P CLIP                                        |                      | 2    |
| 25    | 219811   | NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW     |                      | 2    |
| 26    | 229483   | SNAP ACTION SWITCH                            |                      | 4    |
| 27    | 227585   | LEFT HAND SWITCH OPERATING LEVER MOULDING     |                      | 1    |
| 28    | 227586   | RIGHT HAND SWITCH OPERATING LEVER MOULDING    |                      | 1    |
| 29    | 227587   | CENTRE SWITCH OPERATING LEVER MOULDING        |                      | 1    |
| 30    | 219805   | 4MM SPIREFIX                                  |                      | 1    |
| 31    | 227583   | ADJUSTMENT LEVER MOULDING                     | G - RANGE USE 903545 | 1    |
| 32    | 219493   | M6 NYLON WASHER                               |                      | 1    |
| 33    | 219642   | M6 STAINLESS STEEL NYLON INSERT NUT           |                      | 1    |
| 34    | 20638V   | 19MM BLACK TUBE END STOP                      |                      | 1    |
| 35    | 219803   | TRIGGER COMPRESSION SPRING                    |                      | 2    |
| 36    | 219270   | No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW   |                      | 2    |
| 37    | 219804   | SWITCH COMPRESSION SPRING                     |                      | 1    |
| 38    | 227584   | INTERLOCK LEVER MOULDING                      |                      | 1    |
| 39    | 237467   | BLANKING PLUG WITH HOLE                       |                      | 2    |
| 40    | 229669   | LOLINE HANDLE CABLE CLAMP                     |                      | 2    |
| 41    | 219107   | NO6.5/8 INCH LG.POZI-PAN.SCREW.Z/PL.PLASTITE  |                      | 8    |
| 42    | 219206   | M4 FORM A WASHER                              |                      | 4    |
| 43    | 219471   | M4 X 12MM LONG POZI PAN SEMS SCREW            |                      | 3    |
| 44    | 303526   | NUTSERTED RELAY MOUNTING BRACKET              |                      | 1    |
| 45    | 206575   | 240V / 25A RELAY                              |                      | 1    |
| 46    | 219101   | No8 X 1/2 INCH LONG POZI PAN PLASTITE SCREW   |                      | 6    |
| 47    | 229679   | TRADELINE TWINTEC HANDLE FRONT COVER MOULDING |                      | 1    |
| 48    | 219105   | No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW   |                      | 8    |
| 49    | 329000   | HANDLE BRACKET                                |                      | 1    |
| 50    | 237425   | PTO SUPPORT MOULDING                          |                      | 1    |
| 51    | 220964   | APPLIANCE OUTPUT SOCKET                       |                      | 1    |
| 52    | 237426   | FM REAR COVER MOULDING                        |                      | 1    |
| 53    | 237427   | FM PLUG COVER MOULDING                        |                      | 1    |
| 54    | 229050   | 12MM (STAINLESS STEEL) BALL BEARING           |                      | 1    |
| 55    | 229009   | BLANKING PLUG                                 |                      | 1    |
| 56    | 236161   | HFM HANDLE CORD SET ASSEMBLY                  |                      | 1    |
| 57    | 206500   | RELAY BRACKET                                 |                      | 1    |
| 58    | 219007   | M6 FORM B WASHER                              |                      | 1    |
| 59    | 900397   | MINI ADJUSTMENT GEAR                          |                      | 1    |
| 60    | 900396   | ADJUSTMENT GEAR SPACER                        |                      | 2    |
| 61    | 291150   | NO6 X 1 INCH LONG POZI PAN SCREW S/S          |                      | 1    |
| 62    | 219355   | M5 FORM A STAINLESS STEEL WASHER              |                      | 1    |
| 63    | 227581   | TRIGGER MOULDING (GREY)                       | G - RANGE USE 903547 | 2    |
| 64    | 219076   | M5 NYLON INSERT NUT                           |                      | 1    |
| 65    | 219045   | M5 X 16MM LONG POZI PAN SEMS SCREW            |                      | 4    |
| 66    | 219743   | CABLE CLEAT                                   |                      | 1    |
| 67    | 902312   | CABLE STRESS RELIEF                           |                      | 1    |
| 68    | 903192   | SPIROL SPACER SP100 5MM NOM ID x 14MM         |                      | 1    |
| 69    | 219575   | M5 X 25MM LONG POZI PAN STAINLESS STEEL SCREW |                      | 1    |
| 70    | 291084   | WASHER.M5.SHAKEPROOF.STAINLESS STEEL          |                      | 1    |

NB: FOR WIRING SEE DRAWING: DRW-11701

900127  
DRAWING: DRW-15027 ISS:A02  
05/05/2015



**Model No:** HNS-1550 BASE ASSEMBLY EXP

| ITEM: | PART No: | Description                                                    | QTY. |
|-------|----------|----------------------------------------------------------------|------|
| 1     | 900079   | MAIN PLATE WELDED ASSEMBLY                                     | 1    |
| 2     | 900114   | PIVOT SUPPORT CASTING                                          | 4    |
| 3     | 219560   | M6 FORM B STAINLESS STEEL WASHER                               | 8    |
| 4     | 291022   | M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT             | 4    |
| 5     | 219642   | M6 STAINLESS STEEL NYLON INSERT NUT                            | 12   |
| 6     | 900087   | MOTOR PLATE WELDED ASSEMBLY                                    | 1    |
| 7     | 900100   | CENTRE PIVOT BOTTOM MOULDING                                   | 2    |
| 8     | 900099   | CENTRE PIVOT TOP MOULDING                                      | 2    |
| 9     | 219568   | No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW             | 32   |
| 10    | 205160   | INDUCTION MOTOR 4-POLE 1500W 220-240V 50Hz                     | 1    |
| 11    | 227557   | BOTTOM MOTOR GASKET                                            | 1    |
| 12    | 900112   | 11MM X OD 8.75MM SPACER                                        | 4    |
| 13    | 900124   | DRIVE BOARD SUPPORT MOULDING                                   | 1    |
| 14    | 217501   | CENTRE MOULDING TYPE A                                         | 1    |
| 15    | 217500   | PAD HOLDER CLIP MOULDING                                       | 1    |
| 16    | 291012   | M6 X 16MM LONG COUNTERSUNK MILD STEEL Z/PL SOCKET SCREW        | 4    |
| 17    | 219573   | SCREW INSULATOR                                                | 8    |
| 18    | 219925   | M6 x 25MM LONG STAINLESS STEEL HEX SCREW                       | 1    |
| 19    | 219718   | M6 STAINLESS STEEL SPRING WASHER                               | 1    |
| 20    | 219870   | M6 FORM A WASHER STAINLESS STEEL                               | 1    |
| 21    | 237500   | BOTTOM SECTION MOULDING                                        | 1    |
| 22    | 330082   | HFM MID SECTION MOULDING PRINTED (1500W)                       | 1    |
| 23    | 237503   | LID MOULDING (HFM)                                             | 1    |
| 24    | 330081   | HFM CAPACITOR BOX BOTTOM MOULDING C/W INSERT                   | 1    |
| 25    | 237505   | HFM CAPACITOR BOX TOP MOULDING                                 | 1    |
| 26    | 219647   | M6 FORM G STAINLESS STEEL WASHER                               | 4    |
| 27    | 219471   | M4 X 12MM LONG POZI PAN SEMS SCREW                             | 1    |
| 28    | 237412   | HFM TOP MOTOR GASKET                                           | 1    |
| 29    | 330086   | MOTOR WIRE SLEEVE                                              | 1    |
| 30    | 220897   | MOTOR RUN CAPACITOR 25 MFD 450V                                | 1    |
| 31    | 205088   | MOTOR START CAPACITOR 150MFD 280V C/W RESISTOR AND M8 STUD     | 1    |
| 32    | 208534   | O RING 39.5MM ID x 3 DIA                                       | 1    |
| 33    | 230136   | SUPPRESSOR ASSEMBLY                                            | 1    |
| 34    | 206823   | 230V SINGLE SPEED VOLTAGE RELAY                                | 1    |
| 35    | 219318   | No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)             | 1    |
| 36    | 219914   | NO6 X 5/8 INCH LONG POZI-PAN PLASTITE STAINLESS STEEL SCREW    | 3    |
| 37    | 227008   | BLACK CABLE CLAMP                                              | 1    |
| 38    | 220584   | RENDAR CLIP IN PLUG                                            | 1    |
| 39    | 229213   | PLUG COVER                                                     | 1    |
| 40    | 219984   | M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW            | 4    |
| 41    | 219688   | M4 FORM A STAINLESS STEEL WASHER                               | 1    |
| 42    | 229060   | WHEEL GREY BLACK HUB                                           | 2    |
| 43    | 900109   | AXLE                                                           | 1    |
| 44    | 219219   | 21.5MM X 16.3MM WAVE WASHER                                    | 4    |
| 45    | 229051   | EXTERNAL CIRCLIP                                               | 2    |
| 46    | 900088   | DECK MOULDING                                                  | 1    |
| 47    | 900113   | BURNISHER EXTRUSION WITH BRUSH FILL (CUT TO 1730MM MAX)        | 1    |
| 48    | 229400   | BLACK END STOP                                                 | 2    |
| 49    | 900122   | WASHER (OD25MM ID5MM)                                          | 3    |
| 50    | 900106   | 50MM CASTOR WITH GREY RUBBER TYRE M10 X 20                     | 2    |
| 51    | 219897   | M10 STAINLESS STEEL NYLON INSERT NUT                           | 2    |
| 52    | 219903   | M10 FORM A STAINLESS STEEL WASHER                              | 2    |
| 53    | 219963   | M10 STAINLESS STEEL FULL NUT                                   | 1    |
| 54    | 229175   | CONICAL SPRING                                                 | 1    |
| 55    | 208354   | M10 LOBE KNOB                                                  | 1    |
| 56    | 900119   | SPACER                                                         | 1    |
| 57    | 900120   | WASHER (OD16MM ID10MM)                                         | 1    |
| 58    | 900121   | SPRING RETAINER MOULDING                                       | 4    |
| 59    | 208782   | SPRING (C5517490)                                              | 2    |
| 60    | 900118   | CHASSIS COVER MOULDING                                         | 1    |
| 61    | 219644   | M5 FORM G STAINLESS STEEL WASHER                               | 3    |
| 62    | 900104   | SPACER (OD16MM ID8MM)                                          | 1    |
| 63    | 900115   | SPACER                                                         | 2    |
| 64    | 900116   | WASHER (OD25MM ID8MM)                                          | 2    |
| 65    | 219822   | M8 X 45MM LONG SOCKET BUTTON STAINLESS STEEL HEAD BOLT         | 1    |
| 66    | 219639   | M8 STAINLESS STEEL NYLON INSERT NUT                            | 1    |
| 67    | 219066   | M8X55MM LG.HEX.BOLT STAINLESS                                  | 3    |
| 68    | 219010   | M8 FORM A WASHER                                               | 6    |
| 69    | 219078   | M8 NYLON INSERT NUT                                            | 3    |
| 70    | 900103   | BURNISHER 508MM DRIVE BOARD                                    | 1    |
| 71    | 900133   | LOAD STICKER                                                   | 1    |
| 72    | 900110   | COUPLING CASTING                                               | 1    |
| 73    | 900832   | 50MM CASTOR WITH GREY RUBBER TYRE M10 X 70 (BIL)               | 1    |
| 74    | 219964   | NYLON WASHER (18MM O/D X 10.4MM I/D X 3MM THICK)               | 1    |
| 75    | 900986   | NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW) | 5    |